



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-567-031
Job Sheet 169338-A



Part No: D350-567-031

Job Qty: 1 ea

Part Name: Interior Window For -015 & -025



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 12/11/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Ladylori (CLADY02)

2nd Floor, Langata House Wilson Airport, PO Box 1687 Nairobi, , 00502 Kenya ph:254 20 6005417 fx:254 20 6005431.

Note: DWG DSI9745-011 REV A, IIN-D350-567 REV E SHEET 28 IPP Rev:A new issue 08-04-25 DD verified by: LL
IPP Rev:B 08-10-07 as per revD DD verified by: IPP REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP
REV:D 16.04.25 as per chg002 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/11/17	12/11/17	0.00	0.00	Start Up Stores/Pkg-2		2017-12-13 JS
110	Packaging	1 pcs	12/11/17	12/11/17	0.00	0.00	Packaging1-3		2017-12-13 JS
120	QC	1 pcs	12/11/17	12/11/17	0.00	0.00	QC4		SMB
125	DC	1 pcs	12/11/17	12/11/17	0.00	0.00	DC		T.C
130	Packaging	1 pcs	12/11/17	12/11/17	0.00	0.00	Packaging3-1		SMB
140	QC21-FG	1 Ea	12/11/17	12/11/17	0.00	0.00	QC21		

Part Op 110 - cut as per drawing
Descriptions:

DART
AEROSPACE
S021372

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Interior Window For -015 & -025

PART NO: D350-567-031
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/13/17
Job No: 169338-A

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-4A 5021346	4	223	0	0
	AN526C632R12 5021342	8	92	0	0
	D2463-0450 5021338	1	9	0	0
	D3210-1 5021330	1	3	0	0
	D3211-1 F150490	1	1	0	0
	D3212-1 5021322	1	9	0	0
	D3213-0415 021321	1	4	0	0
	D5420-1 5021310	1	11	0	0
	MS20426AD3-5 5021306	8	8,646	0	0
	MS20470AD4-5 5021301	40	3,192	0	0
	MS20470AD4-6 5021300	90	1,386	0	0
	MS20470AD4-7 5021296	20	1,068	0	0
	MS21042L06 5021254	8	150	0	0
	MS21062L3 5021253	4	31	0	0
	NAS1149DN632J 5021252	8	41	0	0

Part Specifications

Specifications could not be found.

Plex 12/8/17 7:18 AM dart.lacelle.linda

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
		9	8		AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
		9	8		AN960JD6	WASHER
		9	8		MS21042L06	NUT (OR MS21042-06)
		2	40		MS20470AD4-5	RIVET
		115	90		MS20470AD4-6	RIVET
		15	20		MS20470AD4-7	RIVET

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Revision: E

Date: 13.08.15